

Stainless Steel Buttweld fittings

Stainless Steel Buttweld fittings: Rexino offers a scope of **Stainless Steel Buttweld fittings** in 45°, 90° and 180° Elbows, Straight and Reducing Tee, Concentric and Eccentric Reducers, Bends, Lap Joint Stub Ends, Cap and cross.

Rexino convey the full scope of **Buttweld fittings** in different evaluations. **Buttweld fittings** are supplied in agreement to ASTM/ASME Welded, Seamles and Welded with X beam. All material is checked as per the pertinent norms and completely traceable to Ematerial endorseme.



45° Elbows



90° Elbow



90° Elbow



180° Elbow



Straight Tee



Reducing Tee



Concentric Reducer



Eccentric Reducer



Bends



Lap Joint Stub Ends



Cap



Cross

Address :
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Visit Us :
Contact Person :
Mobile :

Rexino Stainless & Alloys,
Shop No. 6, Ghojaria Estate no. 2
Kharwa Lane, 6th Kumbharwada
Kumbharwada
Mumbai- 400004
info@rexinostainless.com ,
export@rexinostainless.com
www.rexinostainless.com
Mr. Bhavesh Chandan
+91- 9920773453



RANGE:15 NB UP TO 1200 NB IN SCH 5S , 10S ,10, 20 , 40S , 40 , STD , 60 , 80S , 80 , XS , 100 , 120 , 140 , 160 & XXS

FORM : SEAMLESS & WELDED LONG RADIUS & SHORT RADIUS ELBOW 90 DEG , LONG RADIUS ELBOW 45 DEG ,Long Radius & Short Radius Elbow 90 Deg , Long Radius Elbow 45 Deg , Long Radius & Short Radius Elbow 180 Deg (Return Bend) , Reducing Elbow , Equal Tee , Un Equal Tee, Crosses , Concentric Reducer , Eccentric Reducer , Long Stubend , Short Stubend , Coller , Pipe Cap , Long Radius Bends R =3 D , 5 D , 6 D , 8 D ,10 D & 20 D In 15 Deg ,30 Deg, 60 Deg & 90 Deg And Drawing Bassed Butt Weld Fitting (Customised) .

Nickel & Copper Alloy

Nickel Alloy

ASTM / ASME SB 336 UNS 2200 (NICKEL 200) , UNS 2201 (NICKEL 201) , UNS 4400 (MONEL 400) , UNS 8020 (ALLOY 20 / 20 CB 3) , UNS 8825 INCONEL (825) , UNS 6600 (INCONEL 600) , UNS 6601 (INCONEL 601) , UNS 6625 (INCONEL 625) , UNS 10276 (HASTELLOY C 276)

Copper Alloy

ASTM / ASME SB 111 UNS NO.C 10100 , C 10200 , C 10300 , C 10800 , C 12000, C 12200, C 70600 , C 71500 .

ASTM / ASME SB 466 UNS NO.C 70600 (CU -NI- 90/10) , C 71500 (CU -NI- 70/30)

Stainless & Duplex Steel

Stainless Steel

ASTM / ASME SA 403 GR WP "S" / "W" / " WX" 304 , 304L , 304H, 304N , 304LN , 309, 310H , 316 , 316H , 317 , 317L , 321 , 321H , 347 , 347 H

Duplex Steel

ASTM / ASME SA 815 UNS NO.S 31803 , S 32205 , S 32550 , S 32750 , S 32760 .

Carbon & Alloy Steel

Carbon Steel

ASTM / ASME A 234 WPB , WPC

ASTM / ASME A 860 WPHY 42 , WPHY 46 , WPHY 52 , WPH 60 , WPHY 65 & WPHY 70 .

Alloy Steel

ASTM / ASME A 234 WP 1, WP 5, WP 9, WP 11, WP 12, WP 22, WP 23, WP 91

Address	:	Rexino Stainless & Alloys, Shop No. 6, Ghojaria Estate no. 2 Kharwa Lane, 6th Kumbharwada Kumbharwada Mumbai- 400004
E-mail	:	info@rexinostainless.com , export@rexinostainless.com
Visit Us	:	www.rexinostainless.com
Contact Person	:	Mr. Bhavesh Chandan
Mobile	:	+91- 9920773453

Technical Specification

BUTT WELDING PIPE FITTING DIMENSIONAL STANDARD ANSI B-16.9, B-16.28 & MS SS P43

Nominal Pipe Size		Outside Diameter	Center to Face				Back to Face			Center to Center			Length 'L' MS SS P43	
Inch.	mm	D	A	B	C	N	E	F	G	R	M	S	L	L
1/2	15	21.3	38.00	16.0	25.0	—	25.0	48.0	—	76.0	—	35.0	50.8	76.2
3/4	20	26.7	29.00	11.0	29.0	—	25.0	43.0	—	57.0	—	43.0	50.8	76.2
1	25	33.4	38.00	22.0	38.0	25.0	38.0	56.0	41.0	76.0	51.0	51.0	50.8	101.6
1 1/4	32	42.2	48.00	25.0	48.0	32.0	38.0	70.0	52.0	95.0	64.0	64.0	50.8	101.6
1 1/2	40	48.3	57.15	29.0	57.0	38.0	38.0	83.0	62.0	114.0	76.0	73.0	50.8	101.6
2	50	60.3	76.00	35.0	64.0	51.0	38.0	106.0	81.0	152.0	102.0	93.0	63.5	152.4
2 1/2	65	73	95.25	44.0	76.0	64.0	38.0	132.0	100.0	191.0	127.0	105.0	63.5	152.4
3	80	88.9	114.30	51.0	86.0	76.0	51.0	159.0	121.0	229.0	152.0	127.0	63.5	152.4
3 1/2	90	101.6	133.35	57.0	95.0	89.0	64.0	184.0	140.0	267.0	178.0	140.0	76.2	152.4
4	100	114.3	152.0	63.0	105.0	102.0	64.0	210.0	159.0	305.0	203.0	157.0	76.2	152.4
5	125	141.3	190.0	79.0	123.0	127.0	76.0	262.0	197.0	381.0	254.0	186.0	76.2	203.2
6	150	168.3	229.0	95.0	143.0	152.0	89.0	313.0	237.0	457.0	305.0	216.0	88.9	203.2
8	200	219.1	305.0	127.0	178.0	203.0	102.0	414.0	313.0	610.0	406.0	270.0	101.6	203.2
10	250	273.1	381.0	159.0	216.0	254.0	127.0	515.0	391.0	762.0	508.0	324.0	127	254
12	300	323.9	457.0	190.0	254.0	303.0	152.0	619.0	467.0	914.0	610.0	381.0	152.4	254

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REXINO

STAINLESS & ALLOYS

14	350	355.6	533.0	222.0	279.0	356.0	165.0	711.0	533.0	1067.0	711.0	413.0	152.4	305.0
16	400	406.4	610.0	254.0	305.0	406.0	178.0	813.0	610.0	1219.0	813.0	470.0	152.4	305.0
18	450	457.2	686.0	286.0	343.0	457.0	203.0	914.0	686.0	1372.0	914.0	533.0	152.4	305.0
20	500	508	762.0	318.0	381.0	508.0	229.0	1016.0	762.0	1524.0	1016.0	584.0	152.4	305.0
22	550	559	838.0	343.0	419.0	559.0	254.0	1118.0	838.0	1676.0	1118.0	614.4	152.4	305.0
24	600	610	914.0	381.0	432.0	610.0	267.0	1219.0	914.0	1829.0	1219.0	692.0	152.4	305.0
26	650	660	991.0	406.0	495.0	660.0	267.0							
28	700	711	1067.0	438.0	521.0	771.0	267.0							
30	750	762	1143.0	470.0	589.0	762.0	267.0							
32	800	813	1219.0	502.0	597.0	813.0	267.0							
34	850	864	1295.0	533.0	635.0	864.0	267.0							
36	900	914	1372.0	565.0	673.0	914.0	267.0							



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